

**Hip No.**  
**102**

Consigned by Susan O'Connell  
**Homemade Invitation**  
March 13, 2019 Bay Gelding

**Hip No.**  
**102**

<b>Homemade Invitation</b> 5989983	{	Machine Made	{	A Good Machine	{	Zippos Mr Good Bar
				Gypsys Little Image	{	War Kelpie
	{	Thats My Invitation (2003)		Invitation Only	{	Good Version
				Thats My Story Ra	{	Miss Shady Gypsy
					{	Barpassers Image
					{	Bears Raisin Kane
					{	Zippos Mr Good Bar
					{	My Marguerita Mac

**NOTES:** Wally has the breeding and mind to take him to the top. Works very quietly on the lunge and to handle. Has been saddled and sacked out. Really easy to work around and have in the barn. Loves to lope and has a very natural beautiful lope. He will be a very nice western pleasure horse and should be easy to break out.

**By MACHINE MADE (2007) [HYPP N/N]. \$45,466 and 249½ points:** 3rd, Congress 3-Year-Old Open Western Pleasure Derby; 7th, AQHA World Junior Western Pleasure; NSBA World Champion Junior Western Riding Horse. The 2020 QData AQHA #1 Leading Western Pleasure Sire, the 2019 NSBA #2 Leading Sire, and a 2019 NSBA Top 12 All-Time Leading Sire, siring earners of 11,592 AQHA points, 159 ROM, and \$1,233,275, including LEXUS MADE LADY (\$88,538 and 119 points: NSBA Horse of the Year; Congress NSBA 3-Year-Old Limited Open Western Pleasure Futurity Champion), MADE BY J (\$78,185 and 316 points: Virginia QHA Classic NSBA All-Age Open Western Pleasure Champion; Congress NSBA Open Western Pleasure Maturity Champion), MADE N THE SHADE (\$71,986 and 315 points: NSBA Horse of the Year; AQHA World Champion 2-Year-Old Open Western Pleasure Horse), SLEEP MACHINE (\$48,790 and 177 points: Congress NSBA 3-Year-Old Limited Non-Pro Western Pleasure Futurity Reserve Champion).

**1st dam**

Thats My Invitation, by Invitation Only. Dam of 10 foals, 7 performers including—

**MY INVITATIONS R HOT** (g. by These Irons Are Hot). \$50,132 and 85 hunter under saddle points: **Congress NSBA Masters 2-Year-Old Open Hunter Under Saddle Champion; NSBA World Champion 3-Year-Old Limited Non-Pro Hunter Under Saddle Horse, Open and Non-Pro Reserve World Champion;** Tom Powers Triple Challenge 3-Year-Old Open Hunter Under Saddle Futurity Reserve Champion; top 10, Congress NSBA 3-Year-Old Open Hunter Under Saddle Futurity; Open and Amateur ROM.

**RR Suddenly Its Sam** (g. by RL Best Of Sudden). Youth Performance ROM; Youth Halter ROM earner of 65 points: top 10, Congress Novice Senior Youth Hunt Seat Equitation; also 123 Level 1 points.

**2nd dam**

**Thats My Story Ra**, by Zippos Mr Good Bar. \$9,761 and 57 western pleasure points: 5th, Congress 2-Year-Old Open Western Futurity; top 10, Congress 3-Year-Old Non-Pro Western Pleasure Futurity and Open Derby; Open and Youth Performance ROM. Half sister to **IMA TJ BEAR** (\$17,411 and 517½ points: AQHA Amateur Champion). Dam of 9 foals, 6 performers including—

**THE ONLY STORY** (g. by Just Me Only). \$16,754 and 349½ points: **AQHA World Champion Amateur Hunt Seat Equitation Horse; Congress Reserve Champion Novice Senior Youth Hunt Seat Equitation; NSBA World Champion All-Age Novice Non-Pro Rider Western Pleasure Horse;** top 10, Reichert Celebration 3-Year-Old+ Maiden Open Western Pleasure; Superior Youth Horsemanship and Western Pleasure; Open and Amateur Performance ROM; also 242½ Level 1 points.

**Thats My Heaven** (c. by Zippos Heaven Sent). \$5,943: NSBA Breeders Championship Futurity 2-Year-Old Limited Open Western Pleasure Champion; 3rd, NSBA Breeders Championship Futurity Silver 2-Year-Old Open Western Pleasure.

dij 9/2020